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DK-2880 Bagsvaerd (DK).

(71) Applicant: NOVO NORDISK A/S [DK/DK]; Novo Allé,

(72) Inventors: PEDERSEN, Anders, Hjelholt; Nybro Vaenge 58, DK-2800 Lyngby (DK). SVENDSEN, Allan; Bakkeledet 28, DK-3460 Birkerød (DK). SCHNEIDER, Palle; Rydtoften 43, DK-2750 Ballerup (DK). RASMUSSEN, Greihe; Brudedalen 1, DK-3520 Farum (DK). CHERRY, Joel, R.; C.V.E. Knuthsvej 9, DK-2100 Hellerup (DK).

(74) Common Representative: NOVO NORDISK A/S; Corporate Patents, Novo Allé, DK-2880 Bagsværd (DK).

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(57) Abstract

The present invention relates to a method of designing laccase mutants with improved stability properties, which method is based on the hitherto unknown three-dimensional structure of Coprinus cinereus laccase.

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LACCASE MUTANTS

FIELD OF THE INVENTION

The present invention relates to a method of designing laccase mutants with improved stability properties, which method is based on the hitherto unknown three-dimensional structure of laccases.

10 BACKGROUND OF THE INVENTION

Laccase is a polyphenol oxidase (EC 1.10.3.2) which catalyses the oxidation of a variety of inorganic and aromatic compounds, particularly phenols, with the concomitant reduction of molecular 15 oxygen to water.

Laccase belongs to a family of blue copper-containing oxidases which includes ascorbate oxidase and the mammalian plasma protein ceruloplasmin. All these enzymes are multi-copper-containing proteins.

Decause laccases are able to catalyze the oxidation of a variety of inorganic and aromatic compounds, laccases have been suggested in many potential industrial applications such as lignin modification, paper strengthening, dye transfer inhibition in detergents, phenol polymerization, hair colouring, and waste water treatment. A major problem with the use of laccases are their poor storage stability at temperatures above room temperature, especially at 40°C.

In Example 1 of the present application we have tested the stability of various laccases at 40°C, and it can be seen that 30 after 2 weeks of storage the laccase activity is down to less than 50% of the initial value, and at low pH the laccase activity after 2 weeks is zero. For many purposes such a decrease is unacceptable, so it is the purpose of the present invention to create laccase variants with improved stability by using the 35 information of a three-dimensional structure of a Coprinus cinereus laccase. No three-dimensional structural information has been available for a laccase before.

BRIEF DISCLOSURE OF THE INVENTION

The three-dimensional structure of a laccase has now been elucidated. On the basis of an analysis of said structure it is 5 possible to identify structural parts or specific amino acid, residues which from structural or functional considerations appear to be important for the stability of a laccase.

Furthermore, when comparing the three-dimensional structure of the Coprinus laccase structure with known amino acid sequences 10 of various laccases, it has been found that some similarities exist between the sequences. The present invention is based on these findings.

Accordingly, in a first aspect the invention relates to a method of constructing a variant of a parent Coprinus laccase, 15 which variant has laccase activity and improved stability as compared to said parent laccase, which method comprises

- analysing the three-dimensional structure of the parent Coprinus laccase to identify at least one amino acid residue or 20 at least one structural part of the Coprinus laccase structure, which amino acid residue or structural part is believed to be of relevance for altering the stability of the parent Coprinus laccase (as evaluated on the basis of structural or functional considerations),
 - ii) constructing a Coprinus laccase variant, which as compared to the parent Coprinus laccase, has been modified in the amino acid residue or structural part identified in i) so as to alter the stability, and, optionally,
 - iii) testing the resulting Coprinus laccase variant with respect to stability.

In a second aspect the present invention relates to a method of constructing a variant of a parent Coprinus-like laccase, 35 which variant has laccase activity and improved stability as compared to said parent laccase, which method comprises

i) comparing the three-dimensional amino acid structure of the

Coprinus laccase with an amino acid sequence of a Coprinus-like laccase,

- ii) identifying a part of the *Coprinus*-like laccase amino acid sequence which is different from the *Coprinus* laccase amino acid sequence and which from structural or functional considerations is contemplated to be responsible for differences in the stability of the *Coprinus* and *Coprinus*-like laccase,
- 10 iii) modifying the part of the Coprinus-like laccase identified in ii) whereby a Coprinus-like laccase variant is obtained, which has an improved stability as compared to the parent Coprinus-like laccase, and optionally,
- 15 iv) testing the resulting Coprinus-like laccase variant with respect to stability.

In still further aspects the invention relates to variants of a Coprinus laccase and of Coprinus-like laccases, DNA encoding 20 such variants and methods of preparing the variants. Finally, the invention relates to the use of the variants for various industrial purposes.

DETAILED DISCLOSURE OF THE INVENTION

25

The Coprinus-like laccases

A number of laccases produced by different fungi are homologous on the amino acid level. For instance, when using the homology percent obtained from UWGCG program using the GAP 30 program with the default parameters (penalties: gap weight=3.0, length weight=0.1; WISCONSIN PACKAGE Version 8.1-UNIX, August 1995, Genetics Computer Group, 575 Science Drive, Madison, Wisconsin, USA 53711) the following homology was found:

Coprinus cinereus laccase comprising the amino acid sequence 35 shown in SEQ ID No. 1: 100%;

Polyporus pinsitus (I) laccase comprising the amino acid sequence

shown in SEQ ID No. 2: 74.4%; Polyporus pinsitus (II) laccase comprising the amino acid sequence shown in SEQ ID No. 3: 73.8%; Phlebia radiata laccase comprising the amino acid sequence shown 5 in SEQ ID No. 4: 69.9%; Rhizoctonia solani (I) laccase comprising the amino acid sequence shown in SEQ ID No. 5: 64.8%; (II) laccase comprising the amino acid Rhizoctonia solani sequence shown in SEQ ID No. 6: 63.0%; 10 Rhizoctonia solani (III) laccase comprising the amino acid sequence shown in SEQ ID No. 7: 61.0%; Rhizoctonia solani (IV) laccase comprising the amino acid sequence shown in SEQ ID No. 8: 59.7%; Scytalidium thermophilum laccase comprising the amino 15 sequence shown in SEQ ID No. 9: (57.4%;) Myceliophthora thermophila laccase comprising the amino acid

Because of the homology found between the above mentioned 20 laccases, they are considered to belong to the same class of laccases, namely the class of "Coprinus-like laccases".

sequence shown in SEQ ID No. 10: (56.5%)

Accordingly, in the present context, the term "Coprinus-like laccase" is intended to indicate a laccase which, on the amino acid level, displays a homology of at least 50% and less than 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 55% and less than 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 60% and less than 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 65% and less than 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 70% and less than 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 75% and less than 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 80% and less than 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 80% and less than 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Coprinus cinereus laccase SEQ ID NO 1, or at least 90% and 100% to the Cop

at least 95% and less than 100% to the Coprinus cinereus laccase SEO ID NO 1.

In the present context, "derived from" is intended not only to indicate a laccase produced or producible by a strain of the 5 organism in question, but also a laccase encoded by a DNA sequence isolated from such strain and produced in a host organism containing said DNA sequence. Finally, the term is intended to indicate a laccase which is encoded by a DNA sequence of synthetic and/or cDNA origin and which has the identifying 10 characteristics of the laccase in question.

The three-dimensional Coprinus laccase structure

The Coprinus laccase which was used to elucidate the three-dimensional structure forming the basis for the present invention 15 consists of the 539 amino acids derived from Coprinus cinereus laccase IFO 8371 as disclosed in sequence ID No. 1.

The obtained three-dimensional structure is believed to be representative for the structure of any Coprinus-like laccase.

The structure of the laccase was solved in accordance with 20 the principle for X-ray crystallographic methods given in "X-Ray Structure Determination", Stout, G.K. and Jensen, L.H., John Wiley & Sons, inc. NY, 1989. The structural coordinates for the solved crystal structure of the laccase at 2.2 Å resolution using the isomorphous replacement method are given in a standard PDB 25 format (Brookhaven Protein Data Base) in Appendix 1. It is to be understood that Appendix 1 forms part of the present application.

In Appendix 1 the amino acid residues of the enzyme are identified by three-letter amino acid code (capitalized letters).

The laccase structure is made up of three plastocyanin-like 30 domains. These three domains all have a similar beta-barrel fold.

3 copper atoms were observed in the three-dimensional structure:

The so-called type 1 copper ion is coordinated by two histidines and one cysteine.

The so-called type 2 copper of the trinuclear centre is missing in the structure disclosed in the present application.

The so-called type 3 copper consists of two type 3 copper

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atoms (pair of copper atoms) bound to a total of 6 histidine ligands.

When comparing the amino acid sequence of the crystallized three-dimensional structure with Coprinus cinereus amino acid

- 5 sequence ID No. 1 the following four differences are observed:
- the missing from the N-terminal amino acids are crystallized protein;
- the missing from the C-terminal amino acids are crystallized protein;
- 10 Q19 in sequence ID No. 1 is an A1 in the crystallized protein;

Q243 in sequence ID No. 1 is an E225 in the crystallized protein.

Generality of structure

Because of the homology between the Coprinus laccase and the various Coprinus-like laccases, the solved structure defined by the coordinates of Appendix 1 is believed to be representative for the structure of all Coprinus-like laccases. structure of Coprinus-like laccases may be built on the basis of 20 the coordinates given in Appendix 1 adapted to the laccase in question by use of an alignment between the respective amino acid sequences.

The above identified structurally characteristic parts of the Coprinus laccase structure may be identified in other Coprinus-25 like laccases on the basis of a model (or solved) structure of the relevant Coprinus-like laccase or simply on the basis of an alignment between the amino acid sequence of the Coprinus-like laccase in question with that of the Coprinus laccase used herein for identifying the amino acid residues of the respective 30 structural elements.

Furthermore, in connection with Coprinus laccase variants of the invention, which are defined by modification of specific amino acid residues of the parent Coprinus laccase, it will be understood that variants of Coprinus-like laccases modified in an 35 equivalent position (as determined from the best possible amino acid sequence alignment between the respective sequences) are intended to be covered as well.

Methods of the invention for design of novel laccase variants

The analysis or comparison performed in step i) of the 5 methods of the invention may be performed by use of any suitable computer programme capable of analysing and/or comparing amino acid sequences.

The structural part which is identified in step i) of the methods of the invention may be composed of one amino acid 10 residue. However, normally the structural part comprises more than one amino acid residue, typically constituting one of the above mentioned parts of the Coprinus structure such as one of the copper centres.

According to the invention useful laccase variants may be 15 modified in one or more amino acid residues present within 15 Å from any copper ion, preferably variants which are modified within 10 Å from any copper ion, in particular variants which are modified within 5 Å from any copper ion.

Determination of residues within 5Å, 10Å and 15Å from the 20 copper ions in the three-dimensional structure: The coordinates from the appendix are read into INS. GHT program provided by BIOSYM technologies. The spatial coordinates are presented showing the bonds between the atoms. The copper atoms are presented as well as the water atoms. The program package 25 contains a part which can be used for creating subsets. This part is used for creating a 5Å, 10Å and 15Å subset around all Cu-ions present in the structure (the command ZONE is used). The found subsets contain all residues having an atom within 5, 10 and 15Å from any of the Cu-ions present in the structure. All 30 residues having an atom within this subset are compiled and written out by the LIST MOLECULE command.

The amino acid residues found in this way within a distance of 15 Å from a copper ion in the Coprinus cinereus laccase are the following (SEQ ID No 1 numbering):

35 M27, V46, G51, P52, I54, L64, L76, T79, S80, I81, H82, W83, H84, G85, L86, F87, Q88, R89, T91, N92, W93, A94, D95, G96, A97, D98, G99, V100, N101, Q102, C103, P104, Y113, F115, H120, G122, T123, F124, W125, Y126, H127, S128, H129, F130, G131, T132, Q133, Y134,

C135, D136, G137, L138, R139, G140, P141, M142, V143, I144, I164, T165, L166, A167, D168, H170, G179, A180, A181, Q182, P183, L217, I218, S219, L220, S221, C222, D223, P224, N225, W226, E239, V240, D241, G242, Q243, Q254, I255, F256, T257, G258, Q259, R260, Y261, N281, K282, F349, Q350, L351, G352, F353, S354, G356, R357, F358, T359, I360, N361, T363, A364, Y365, E366, S367, P368, P371, T372, L373, P388, S391, V392, L403, V404, V405, P406, A407, G408, V409, L410, G411, G412, P413, H414, P415, F416, H417, L418, H419, G420, H421, A422, F423, A429, K441, R442, D443, V444, V445, S446, L447, IG G448, V449, T450, D452, V454, I456, F458, N462, G464, P465, W466, F467, F468, H469, C470, H471, I472, E473, F474, H475, L476, M477, N478, G479, L480, A481, I482, V483, F484, A485, E486.

The amino acid residues found within a distance of 10 Å from a copper ion in the Coprinus cinereus laccase (SEQ ID No 1) are

15 the following:

S80, I81, H82, W83, H84, G85, L86, D95, G96, A97, D98, V100, N101, F124, W125, Y126, H127, S128, H129, F130, G131, Y134, L138, R139, G140, I218, S219, L220, S221, C222, D223, P224, D241, F256, T257, G258, Q259, R260, K282, L351, G352, F353, F358, T359, 20 V405, V409, L410, G411, G412, P413, H414, P415, F416, H417, L418, H419, G420, D443, V444, V445, S446, L447, G448, V454, I456, F458, W466, F467, F468, H469, C470, H471, I472, E473, F474, H475, L476, M477, N478, G479, L480, A481, I482.

The amino acid residues found within a distance of 5 Å from a 25 copper ion in the Coprinus cinereus laccase (SEQ ID No 1) are the following:

H82, H84, W125, H127, H129, G411, H414, P415, H417, H419, F467, H469, C470, H471, I472, H475, L480.

The 15Å/10Å/5Å regions can be found in other laccases by 30 comparison of the modelled structures or by taking the sequence homology numbers.

Modifications

The modification of an amino acid residue or structural part 35 is typically accomplished by suitable modifications of a DNA sequence encoding the parent enzyme in question. The term "modified" as used in the methods according to the invention is intended to have the following meaning: When used in relation to

an amino acid residue the term is intended to mean replacement of the amino acid residue in question with another amino acid residue. When used in relation to a structural part, the term is intended to mean: replacement of one or more amino acid residues of said structural part with other amino acid residues, or addition of one or more amino acid residues to said part, or deletion of one or more amino acid residues of said structural part.

The construction of the variant of interest is accomplished 10 by cultivating a microorganism comprising a DNA sequence encoding the variant under conditions which are conducive for producing the variant, and optionally subsequently recovering the variant from the resulting culture broth. This is described in detail further below.

15

Variants with altered stability

It is contemplated that it is possible to improve the stability of a parent Coprinus laccase or a parent Coprinus-like laccase, wherein said variant is the result of a mutation, i.e. 20 one or more amino acid residues having been deleted from, replaced or added to the parent laccase, the stability test performed as described below.

Preferred positions for mutations are the following:

25	MtL:	StL:	CcL:	PpL1:	PpL2:	PrL: I	RsL4: R	sL1: Ř	sL2: R	sL3 :
	M433	M483	-	-	-	-	-	-	-	-
	W373	W422	-	-	-	- '	W411	W411	W4 39	-
	W136	W181	W125	W107	W107	W128	W125	W125	W12 5	W126
	Y145	Y190	Y134	Y116	Y116	Y137	Y134	Y134	Y134	Y135
30	M480	M530	-	-	. -	-	_	-	-	-
	Y137	Y182	Y126	Y108	Y108	Y129	Y126	Y126	Y126	Y127
	Y176	Y221	Y170	Y152	Y152	Y137	¥170	Y169	Y170	Y171
	M254	M300	-	-	-	-	-	-	-	-
	-	-	M75	M57	M57	M78	M75	M75	M75	M76
35	_	-	M477	-				•		
				M328						
		мата	_	_				•	-	•

W507,

wherein

CcL: Coprinus cinereus laccase comprising the amino acid sequence shown in SEQ ID No. 1;

5 PpL1: Polyporus pinsitus (I) laccase comprising the amino acid, sequence shown in SEQ ID No. 2;

PpL2: Polyporus pinsitus (II) laccase comprising the amino acid sequence shown in SEQ ID No. 3;

PrL: Phlebia radiata laccase comprising the amino acid sequence

10 shown in SEQ ID No. 4;

RsL3: Rhizoctonia solani (I) laccase comprising the amino acid sequence shown in SEQ ID No. 5;

RsL2: Rhizoctonia solani (II) laccase comprising the amino acid sequence shown in SEQ ID No. 6;

15 RsL4: Rhizoctonia solani (III) laccase comprising the amino acid sequence shown in SEQ ID No. 7;

RsL1: Rhizoctonia solani (IV) laccase comprising the amino acid sequence shown in SEQ ID No. 8;

StL: Scytalidium thermophilum laccase comprising the amino acid

20 sequence shown in SEQ ID No. 9; and MtL: Myceliophthora thermophila laccase comprising the amino acid sequence shown in SEQ ID No. 10.

The above shown rows have homologous positions. (-) or () = 25 not present in this laccase.

The following variants are preferred:

A variant of a parent Coprinus laccase, which comprises one 30 or more of the following substitutions in SEQ ID No. 1:

W125 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H;

Y134 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y126 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y170 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

35 M75 A, V, L, I, P, F, W, G, S. T, C, Y, N, Q, D, E, K, R, H;

M477 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H.

In particular a variant of a parent *Coprinus* laccase, which comprises one or more of the following substitutions in SEQ ID No. 1:

5 W125 F, H;

Y134 F;

Y126 F;

Y170 F;

M75 F, V, I, L, Q;

10 M477 F, V, I, L, Q.

A variant of a parent *Polyporus pinsitus (I)* laccase, which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 2:

15 W107 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H;

Y116 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y108 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y152 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

M57 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H;

20 M328 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H.

In particular a variant of a parent *Polyporus pinsitus* (I) laccase, which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 2:

25 W107 F, H;

Y116 F;

Y108 F;

Y152 F;

M57 F, V, I, L, Q;

30 M328 F, V, I, L, Q.

A variant of a parent *Polyporus pinsitus (II)* laccase, which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 3:

35 W107 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H;

Y116 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y108 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

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Y152 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H; M57 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H.
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In particular a variant of a parent *Polyporus pinsitus (II)*5 laccase, which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 3:

W107 F, H;

Y116 F;

Y108 F;

10 Y152 F;

M57 F, V, I, L, Q.

A variant of a parent *Phlebia radiata* laccase, which comprises a mutation in a position corresponding to at least one 15 of the following positions in SEQ ID No. 4:

W128 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H;

Y137 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y129 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y137 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

20 M78 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H.

In particular a variant of a parent *Phlebia radiata* laccase, which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 4:

25 W128 F, H;

Y137 F;

Y129 F;

Y137 F;

M78 F, V, I, L, Q.

30

A variant of a parent *Rhizoctonia solani (I)* laccase, which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 5:

W126 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H;

35 Y135 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y127 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y171 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

M76 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H.

In particular a variant of a parent Rhizoctonia solani (I) laccase, which comprises a mutation in a position corresponding 5 to at least one of the following positions in SEQ ID No. 5:

W126 F, H;

Y135 F;

Y127 F;

Y171 F;

10 M76 F, V, I, L, Q.

A variant of a parent *Rhizoctonia solani (II)* laccase, which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 6:

15 W439 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H;

W125 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H;

Y134 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y126 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y170 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

20 M75 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H.

In particular a variant of a parent Rhizoctonia solani (II) laccase, which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 6:

25 W439 F, H;

W125 F, H;

Y134 F;

Y126 F;

Y170 F;

30 M75 F, V, I, L, Q.

A variant of a parent *Rhizoctonia solani (III)* laccase, which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 7:

35 W411 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H; W125 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H;

Y134 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

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Y126 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;
Y170 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;
M75 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H.
```

In particular a variant of a parent Rhizoctonia solani (III) . laccase, which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 7:

W411 F, H;

W125 F, H;

10 Y134 F;

Y126 F;

Y170 F;

M75 F, V, I, L, Q.

A variant of a parent Rhizoctonia solani (IV) laccase, which 15 comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 8:

W411 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H;

W125 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H;

20 Y134 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y126 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y170 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

M75 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H.

In particular a variant of a parent Rhizoctonia solani (IV) laccase, which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 8:

W411 F, H;

W125 F, H;

30 Y134 F;

Y126 F;

Y170 F;

M75 F, V, I, L, Q.

A variant of a parent Scytalidium thermophilum laccase, 35 which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 9:

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M483 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H; W422 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H; W181 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H; Y190 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H; 5 M530 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H; Y182 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H; Y221 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H; M300 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H; M313 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H.
```

In particular a variant of a parent Scytalidium thermophilum laccase, which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 9:

M483 F, V, I, L, Q;

15 W422 F, H;

W181 F, H;

Y190 F;

M530 F, V, I, L, Q;

Y182 F;

20 Ÿ221 F;

M300 F, V, I, L, Q;

M313 F, V, I, L, Q.

A variant of a parent Myceliophthora thermophila laccase,

25 which comprises a mutation in a position corresponding to at least one of the following positions in SEQ ID No. 10:

M433 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H;

W373 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H;

W136 A, V, L, I, P, F, M, G, S, T, C, Y, N, Q, D, E, K, R, H;

30 Y145 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

M480 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H;

Y137 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

Y176 A, V, L, I, P, F, W, G, S, T, C, M, N, Q, D, E, K, R, H;

M254 A, V, L, I, P, F, W, G, S, T, C, Y, N, Q, D, E, K, R, H.

35

In particular a variant of a parent Myceliophthora thermophila laccase, which comprises a mutation in a position

corresponding to at least one of the following positions in SEQ ID No. 10:

M433 F, V, I, L, Q;

W373 F, H;

5 W136 F, H;

Y145 F;

M480 F, V, I, L, Q;

Y137 F;

Y176 F;

10 M254 F, V, I, L, Q.

Methods of preparing laccase variants

Several methods for introducing mutations into genes are known in the art. After a brief discussion of the cloning of; 15 laccase-encoding DNA sequences, methods for generating mutations at specific sites within the laccase-encoding sequence will be discussed.

Cloning a DNA sequence encoding a laccase

The DNA sequence encoding a parent laccase may be isolated 20 from any cell or microorganism producing the laccase in question, using various methods well known in the art. First, a genomic DNA and/or cDNA library should be constructed using chromosomal DNA or messenger RNA from the organism that produces the laccase to be studied. Then, if the amino acid sequence of the laccase is 25 known, homologous, labelled oligonucleatide probes may be synthesized and used to identify laccase encoding clones from a genomic library prepared from the organism in question. Alternatively, a labelled oligonucleotide probe containing sequences homologous to a known laccase gene could be used as a probe to 30 identify laccase-encoding clones, using hybridization and washing conditions of lower stringency.

A method for identifying laccase-encoding clones involves inserting cDNA into an expression vector, such as a plasmid, transforming laccase-negative fungi with the resulting cDNA library, and then plating the transformed fungi onto agar containing a substrate for laccase, thereby allowing clones expressing the laccase to be identified.

Alternatively, the DNA sequence encoding the enzyme may be

prepared synthetically by established standard methods, e.g. the phosphoroamidite method. In the phosphoroamidite method, oligonucleotides are synthesized, e.g. in an automatic DNA synthesizer, purified, annealed, ligated and cloned in appropriate vectors.

Finally, the DNA sequence may be of mixed genomic and synthetic origin, mixed synthetic and cDNA origin or mixed genomic and cDNA origin, prepared by ligating fragments of synthetic, genomic or cDNA origin (as appropriate, the fragments corresponding to various parts of the entire DNA sequence), in accordance with standard techniques. The DNA sequence may also be prepared by polymerase chain reaction (PCR) using specific primers.

Site-directed mutagenesis

Once a laccase-encoding DNA sequence has been isolated, and 15 desirable sites for mutation identified, mutations may be introduced using synthetic oligonucleotides. These oligonucleotides contain nucleotide sequences flanking the desired mutation sites; mutant nucleotides are inserted during oligonucleotide synthesis. In a specific method, a single-stranded gap of DNA, bridging the 20 laccase-encoding sequence, is created in a vector carrying the laccase gene. Then the synthetic nucleotide, bearing the desired. mutation, is annealed to a homologous portion of the singlestranded DNA. The remaining gap is then filled in with T7 DNA polymerase and the construct is ligated using T4 ligase. A 25 specific example of this method is described in Morinaga et al. (1984). US 4,760,025 discloses the introduction of oligonucleotides encoding multiple mutations by performing minor alterations of the cassette. However, an even greater variety of mutations can be introduced at any one time by the Morinaga method, because 30 a multitude of oligonucleotides, of various lengths, can be introduced.

Another method of introducing mutations into laccase-encoding DNA sequences is described in Nelson and Long (1989). It involves the 3-step generation of a PCR fragment containing the desired 35 mutation introduced by using a chemically synthesized DNA strand as one of the primers in the PCR reactions. From the PCR-generated fragment, a DNA fragment carrying the mutation may be isolated by cleavage with restriction endonucleases and

reinserted into an expression plasmid.

Random mutagenesis

The random mutagenesis of a DNA sequence encoding a parent 5 laccase may conveniently be performed by use of any method known in the art.

For instance, the random mutagenesis may be performed by use of a suitable physical or chemical mutagenizing agent, by use of a suitable oligonucleotide, or by subjecting the DNA sequence to 10 PCR generated mutagenesis. Furthermore, the random mutagenesis may be performed by use of any combination of these mutagenizing agents.

The mutagenizing agent may, e.g., be one which induces transitions, transversions, inversions, scrambling, deletions, and/or insertions.

Examples of a physical or chemical mutagenizing agent suitable for the present purpose include ultraviolet (UV) irradiation, hydroxylamine, N-methyl-N'-nitro-N-nitrosoguanidine (MNNG), O-methyl hydroxylamine, nitrous acid, ethyl methane 20 sulphonate (EMS), sodium bisulphite, formic acid, and nucleotide analogues.

When such agents are used, the mutagenesis is typically performed by incubating the DNA sequence encoding the parent enzyme to be mutagenized in the presence of the mutagenizing agent of 25 choice under suitable conditions for the mutagenesis to take place, and selecting for mutated DNA having the desired properties.

When the mutagenesis is performed by the use of an oligonucleotide, the oligonucleotide may be doped or spiked with the
30 three non-parent nucleotides during the synthesis of the
oligonucleotide at the positions which are to be changed. The
doping or spiking may be done so that codons for unwanted amino
-acids are avoided. The doped or spiked oligonucleotide can be
incorporated into the DNA encoding the laccase enzyme by any
35 published technique, using e.g. PCR, LCR or any DNA polymerase
and ligase.

When PCR-generated mutagenesis is used, either a chemically treated or non-treated gene encoding a parent laccase enzyme is

subjected to PCR under conditions that increase the misincorporation of nucleotides (Deshler 1992; Leung et al., Technique, Vol.1, 1989, pp. 11-15).

A mutator strain of E. coli (Fowler et al., Molec. Gen. 5 Genet., 133, 1974, pp. 179-191), S. cereviseae or any other microbial organism may be used for the random mutagenesis of the DNA encoding the laccase enzyme by e.g. transforming a plasmid containing the parent enzyme into the mutator strain, growing the mutator strain with the plasmid and isolating the mutated plasmid 10 from the mutator strain. The mutated plasmid may subsequently be transformed into the expression organism.

The DNA sequence to be mutagenized may conveniently be present in a genomic or cDNA library prepared from an organism expressing the parent laccase enzyme. Alternatively, the DNA sense guence may be present on a suitable vector such as a plasmid or a bacteriophage, which as such may be incubated with or otherwise exposed to the mutagenizing agent. The DNA to be mutagenized may also be present in a host cell either by being integrated in the genome of said cell or by being present on a vector harboured in the cell. Finally, the DNA to be mutagenized may be in isolated form. It will be understood that the DNA sequence to be subjected to random mutagenesis is preferably a cDNA or a genomic DNA sequence.

In some cases it may be convenient to amplify the mutated DNA 25 sequence prior to the expression step or the screening step being performed. Such amplification may be performed in accordance with methods known in the art, the presently preferred method being PCR-generated amplification using oligonucleotide primers prepared on the basis of the DNA or amino acid sequence of the 30 parent enzyme.

Subsequent to the incubation with or exposure to the mutagenizing agent, the mutated DNA is expressed by culturing a
suitable host cell carrying the DNA sequence under conditions
allowing expression to take place. The host cell used for this
purpose may be one which has been transformed with the mutated
DNA sequence, optionally present on a vector, or one which was
carried the DNA sequence encoding the parent enzyme during the
mutagenesis treatment. Examples of suitable host cells are fungal

hosts such as Aspergillus niger or Aspergillus oryzae.

The mutated DNA sequence may further comprise a DNA sequence encoding functions permitting expression of the mutated DNA 5 sequence.

Localized random mutagenesis

The random mutagenesis may advantageously be localized to a part of the parent laccase in question. This may, e.g., be 10 advantageous when certain regions of the enzyme have been identified to be of particular importance for a given property of the enzyme, and when modified are expected to result in a variant having improved properties. Such regions may normally be identified when the tertiary structure of the parent enzyme has 15 been elucidated and related to the function of the enzyme.

The localized random mutagenesis is conveniently performed by use of PCR-generated mutagenesis techniques as described above or any other suitable technique known in the art.

Alternatively, the DNA sequence encoding the part of the DNA 20 sequence to be modified may be isolated, e.g. by being inserted into a suitable vector, and said part may subsequently be subjected to mutagenesis by use of any of the mutagenesis methods discussed above.

With respect to the screening step in the above-mentioned 25 method of the invention, this may conveniently be performed by use of an filter assay based on the following principle:

A microorganism capable of expressing the mutated laccase enzyme of interest is incubated on a suitable medium and under suitable conditions for the enzyme to be secreted, the medium 30 being provided with a double filter comprising a first protein-binding filter and on top of that a second filter exhibiting a low protein binding capability. The microorganism is located on the second filter. Subsequent to the incubation, the first filter comprising enzymes secreted from the microorganisms is separated 35 from the second filter comprising the microorganisms. The first filter is subjected to screening for the desired enzymatic activity and the corresponding microbial colonies present on the second filter are identified.

The filter used for binding the enzymatic activity may be any protein binding filter e.g. nylon or nitrocellulose. The top filter carrying the colonies of the expression organism may be any filter that has no or low affinity for binding proteins e.g. 5 cellulose acetate or DuraporeTM. The filter may be pretreated with any of the conditions to be used for screening or may be treated during the detection of enzymatic activity.

The enzymatic activity may be detected by a dye, fluorescence, precipitation, pH indicator, IR-absorbance or any 10 other known technique for detection of enzymatic activity.

The detecting compound may be immobilized by any immobilizing agent, e.g., agarose, agar, gelatine, polyacrylamide, starch, filter paper, cloth; or any combination of immobilizing agents.

15 Testing of variants of the invention

The storage stability of *Coprinus* variants or *Coprinus*-like variants should be investigated at 40°C for 2 weeks at pH 5, 8 and 9.3, respectively. The stability of the parent laccase and the variants may be tested both in a liquid buffer formulation 20 and in a lyophilized form.

According to the invention the residual activity of the variants following two weeks of incubation are then compared to the residual activity of the parent laccase, and variants with an improved stability at either pH 5, 8 or 9.3 are selected.

25

Laccase activity

In the context of this invention, the laccase activity was measured using 10-(2-hydroxyethyl)-phenoxazine (HEPO) as substrate for the various laccases. HEPO was synthesized using 30 the same procedure as described for 10-(2-hydroxyethyl)-phenothiazine, (G. Cauquil in Bulletin de la Society Chemique de France, 1960, p. 1049). In the presence of oxygen laccases (E.C. 1.10.3.2) oxidize HEPO to a HEPO radical that can be monitored photometrically at 528 nm.

The Coprinus cinereus laccase was measured using 0.4 mM HEPO in 50 mM sodium acetate, pH 5.0, 0.05% TWEEN-20 at 30°C. The absorbance at 528 nm was followed for 200 s and the rate calculated from the linear part of the progress curve.

The Myceliophthora thermophila laccase was measured using 0.4 mM HEPO in 25 mM Tris-HCl, pH 7.5, 0.05% Tween-20 at 30 °C. The absorbance at 528 nm was followed for 200 s and the rate calculated from the linear part of the progress curve.

The Polyporus pinsitus laccase was measured using 0.4 mM HEPO in 50 mM MES-NaOH, pH 5.5. The absorbance at 528 nm was followed for 200 s and the rate calculated from the linear part of the progress curve.

10 Expression of laccase variants

According to the invention, a DNA sequence encoding the variant produced by methods described above, or by any alternative methods known in the art, can be expressed, in enzyme form, using an expression vector which typically includes control sequences encoding a promoter, operator, ribosome binding site, translation initiation signal, and, optionally, a repressor gene or various activator genes.

The recombinant expression vector carrying the DNA sequence encoding a laccase variant of the invention may be any vector 20 which may conveniently be subjected to recombinant DNA procedures, and the choice of vector will often depend on the host cell into which it is to be introduced. Thus, the vector may be an autonomously replicating vector, i.e. a vector which exists as an extrachromosomal entity, the replication of which is independent of chromosomal replication, e.g. a plasmid, a bacteriophage or an extrachromosomal element, minichromosome or an artificial chromosome. Alternatively, the vector may be one which, when introduced into a host cell, is integrated into the host cell genome and replicated together with the chromosome(s) into which it has been integrated.

In the vector, the DNA sequence should be operably connected to a suitable promoter sequence. The promoter may be any DNA sequence which shows transcriptional activity in the host cell of choice and may be derived from genes encoding proteins either 55 homologous or heterologous to the host cell. Examples of suitable promoters for directing the transcription of the DNA sequence encoding a laccase variant of the invention, especially in a fungal host, are those derived from the gene encoding A. oryzae

TAKA amylase, Rhizomucor miehei aspartic proteinase, A. niger neutral α -amylase, A. niger acid stable α -amylase, A. niger glucoamylase, Rhizomucor miehei lipase, A. oryzae alkaline protease, A. oryzae triose phosphate isomerase or A. nidulans acetamidase.

5 The expression vector of the invention may also comprise a suitable transcription terminator and, in eukaryotes, polyadenylation sequences operably connected to the DNA sequence encoding the laccase variant of the invention. Termination and polyadenylation sequences may suitably be derived from the same 10 sources as the promoter.

The vector may further comprise a DNA sequence enabling the vector to replicate in the host cell in question. Examples of such sequences are the origins of replication of plasmids pUC19, pACYC177, pUB110, pE194, pAMB1 and pIJ702.

The vector may also comprise a selectable marker, e.g. a gene, the product of which complements a defect in the host cell, such as one which confers antibiotic resistance such as ampicillin, kanamycin, chloramphenicol or tetracyclin resistance. Furthermore, the vector may comprise Aspergillus selection markers 20 such as amdS, argB, niaD and sC, a marker giving rise to hygromycin resistance, or the selection may be accomplished by co-transformation, e.g. as described in WO 91/17243.

The procedures used to ligate the DNA construct of the invention encoding a laccase variant, the promoter, terminator and 25 other elements, respectively, and to insert them into suitable vectors containing the information necessary for replication, are well known to persons skilled in the art (cf., for instance, Sambrook et al. (1989)).

The cell of the invention, either comprising a DNA construct 30 or an expression vector of the invention as defined above, is advantageously used as a host cell in the recombinant production of a laccase variant of the invention. The cell may be transformed with the DNA construct of the invention encoding the variant, conveniently by integrating the DNA construct (in one or 35 more copies) in the host chromosome. This integration is generally considered to be an advantage as the DNA sequence is more likely to be stably maintained in the cell. Integration of

the DNA constructs into the host chromosome may be performed conventional methods, e.g. by homologous according to heterologous recombination. Alternatively, the cell may transformed with an expression vector as described above in 5 connection with the different types of host cells.

The cell of the invention may be a cell of a higher organism such as a mammal or an insect, but is preferably a microbial cell, e.g. a fungal cell.

The filamentous fungus may advantageously belong to a species 10 of Aspergillus, e.g. Aspergillus oryzae or Aspergillus niger. Fungal cells may be transformed by a process involving protoplast formation and transformation of the protoplasts followed by regeneration of the cell wall in a manner known per se. A suitable procedure for transformation of Aspergillus host cells? 15 is described in EP 238 023.

In a yet further aspect, the present invention relates to a method of producing a laccase variant of the invention, which method comprises cultivating a host cell as described above under conditions conducive to the production of the variant 20 recovering the variant from the cells and/or culture medium.

The medium used to cultivate the cells may be any conventional medium suitable for growing the host cell in question and obtaining expression of the laccase variant of the invention. Suitable media are available from commercial suppliers or may be 25 prepared according to published recipes (e.g. as described in catalogues of the American Type Culture Collection).

The laccase variant secreted from the host cells may conveniently be recovered from the culture medium by well-known procedures, including separating the cells from the medium by 30 centrifugation or filtration, and precipitating proteinaceous components of the medium by means of a salt such as ammonium sulphate, followed by the use of chromatographic procedures such as ion exchange chromatography, affinity chromatography, or the like.

35

Industrial Applications

The laccase variants of this invention possesses valuable properties allowing for various industrial applications,

particular lignin modification, paper strengthening, dye transfer inhibition in detergents, phenol polymerization, hair dyeing, bleaching of textiles (in particular bleaching of denim as described in WO 96/12845 and WO 96/12846) and waste water 5 treatment. Any detergent composition normally used for enzymes may be used, e.g., the detergent compositions disclosed in WO 95/01426.

The invention is further illustrated in the following examples, which are not intended to be in any way limiting to the 10 scope of the invention as claimed.

EXAMPLE 1

Storage stability of the wild type Myceliophthora thermophila is and the Polyporus pinsitus laccases.

The storage stability of the Myceliophthora thermophila and the Polyporus pinsitus laccases was tested for 2 weeks at 40°C at pH 5, 8 and 9.3, respectively.

The laccase (1 mg/ml) was dialyzed against 0.1 M sodium 20 acetate, pH 5, or 0.1 M Tris-maleate, pH 8, or 0.1 M Tris-maleate, pH 9.3. Following dialysis the different preparations were poured into two sets of glass vials with screw caps: one for the liquid formulation and the other one for the lyophilized form. After two weeks of incubation the enzyme activity was 25 measured as described above and the residual activity of the enzymes was calculated in percentage using a preparation of Myceliophthora thermophila and Polyporus pinsitus kept at 4°C as references. The results are given below in Table 1 and 2.

Table 1 Storage stability of Myceliophthora thermophila

рН	Liquid formulation			form	
F	Residual act	ivity	Residual	activity	
	(%)	•	(%)		
5.0	<5		<5		
8.0	<5		<5		
9.3	35		30		

Table 2 Storage stability of Polyporus pinsitus

рН	Liquid for	Lyophilized form		
-	Residual	activity	Residual	activity
	(%)		(%)	
5.0	<5		n.d.	
8.0	35		n.d.	
9.3	n.d*		n.d.	

^{*} not determined

5 EXAMPLE 2

Homology building of the Polyporus pinsitus 3D-structure

Using sequence homology of *Coprinus cinereus* (CcL) to other sequences, e.g., *Polyporus pinsitus*, Coprinus-like 3 D-structures 10 can be found.

In comparison with the Coprinus cinereus, used for elucidating the structure, Polyporus pinsitus differs in a number of residues. The model may be built using the HOMOLOGY program from BIOSYM. The program substitutes the amino acids in the Coprinus cinereus with amino acids from Polyporus pinsitus in the homologous positions defined in the program as structurally conserved regions (SCR). The residues in between are built using the LOOP option with GENERATE. Using these steps a crude model may be obtained which gives information of spatial interactions.

The structure can be refined using the method described in the

EXAMPLE 3

25 Storage stability of Myceliophthora thermophila variants

Laccase activity:

HOMOLOGY package.

In this Example the Myceliophthora thermophila laccase variants were measured using 0.4 mM HEPO in 0.1 M Tris-maleate, 30 pH 7.5, 0.05% TWEEN-20 at 30°C. The absorbance at 528 nm was followed for 200 s and the rate calculated from the linear part

of the progress curve.

The storage stability of the Myceliophthora thermophila variants were tested for 4 weeks at 40°C at pH 5, 7, and 9.3, respectively. The laccase (1 mg/ml) was dialyzed against 0.1 M 5 Tris-maleate, pH 5 or 0.1 M Tris-maleate, pH 7 or 0.1 M Tris-maleate, pH 9.3. Following dialysis the different preparations were poured into two set of glass vials with screw caps: one for the liquid formulation and the other set of glasses for lyophilization. Following two and four weeks of incubation the 10 enzyme activity was measured as described above and the residual activity of the variants were calculated in percentage using a preparation kept at 4°C as reference.

Table 3. Storage stability of Myceliophthora thermophila 15 variants, lyophilized formulation

	:	Residua activi	al ty, pH 5	Residua activi pH 7		Residual activity, pH 9.2	
		2 4		2 4		2 4.	
		weeks	weeks	weeks	weeks	weeks	weeks
wt	:	18	18	55	36	59	38
W136F	*	<5	<5	76	·· 64	88	77
Y137F		12	<5 .	58	41	64	49
Y145F		<5	<5	53	20	45	51
W373F		14	14	- 33	19	51	36
M433I		7	<5	57	. 43	74	35
M480L	:	33	18	65	32	72	52
W507F		18	< 5	72	51	68	71

In lyophilized form none of the tested variants have improved 20 stability at pH 5. At pH 7 and pH 9.2 both W136F and W507F have increased stability. At pH 9.2 M480L is also better than wt.

Table 4. Storage stability of Myceliophthora thermophila variants, liquid formulation

	Residual activity, pH	Residual activity,	Residual activity,	
	5, 2 weeks	pH 7, 2 weeks	pH 9.2, 2 weeks	
wt	<5	5	20	
W136F	5	28	55	
Y137F	<5	<5	<5	
Y145F	<5	<5	< 5	
W373F	<5	40	<5	
M433I	8	40	65	
M480L	<5	<5	15	
W507F	<5	<5	22	

Also in the liquid formulation none of the tested variants have improved stability at pH 5. At pH 7 and pH 9.2 both W136F and M433I has increased stability. At pH7 W373F has better stability than wt but the variant looses the stability completely at pH 9.2.

10 Of the tested variants only W136F has increased stability in both formulations.